

**HIGH SPEED STEEL**  
Fractional / Black & Gold



**PACKAGING:**  
All sizes are individually packaged.

## 125SF Nitro® Safety First Construction Reamers SPIRAL FLUTE / HEX NUT / BRIDGE LENGTH

Manufactured from a premium grade of high speed steel. Body and clearance are gold and black surface treated for maximum lubricity.

Construction or Car Reamers are especially adapted for heavy duty reaming as encountered in the fabrication of structural steel assemblies. They are tapered at the point to facilitate entering of holes which are out of alignment.

Two NE040 Magnets are placed 180 degrees apart in hex nut to reduce the risk of the reamer falling out of the socket while in use.

Drillco's Nitro® Safety First Hex Shank Reamers have been designed to protect against the danger and loss of a falling reamer. The Nitro® meets OSHA 29CFR Part 1926.759 (falling objects protection).



125SF

Size	Hex Dia.	Flute Length	Overall Length	125SF EDP No.
9/16"	1-1/16"	5-1/8"	6-7/8"	125SF136
5/8"	1-1/16"	6-1/8"	7-7/8"	125SF140
11/16"	1-1/16"	7-1/8"	9-1/4"	125SF144
3/4"	1-1/4"	7-3/8"	9-3/8"	125SF148
13/16"	1-1/4"	7-3/8"	9-3/8"	125SF152
7/8"	1-7/16"	7-3/8"	9-3/8"	125SF156
15/16"	1-7/16"	7-3/8"	9-3/8"	125SF160
1"	1-7/16"	7-3/8"	9-3/8"	125SF164
1-1/16"	1-5/8"	7-3/8"	9-3/8"	125SF204

Size	Hex Dia.	Flute Length	Overall Length	125SF EDP No.
1-1/8"	1-5/8"	7-3/8"	9-3/8"	125SF208
1-3/16"	1-13/16"	7-3/8"	9-3/8"	125SF212
1-1/4"	1-13/16"	7-3/8"	9-3/8"	125SF216
1-5/16"	2"	7-3/8"	10"	125SF220
1-3/8"	2"	7-3/8"	10"	125SF224
1-7/16"	2"	7-3/8"	10"	125SF228
1-1/2"	2"	7-3/8"	10"	125SF232
1-9/16"	2"	7-3/8"	10"	125SF236
1-5/8"	2"	7-3/8"	10"	125SF240

## 4290N Nitro® Safety First Construction Reamers SPIRAL FLUTE / HEX NUT / CAR LENGTH



4290N

Size	Hex Dia.	Flute Length	Overall Length	4290N EDP No.
1/2"	1-1/16"	4"	5-1/2"	429N132
9/16"	1-1/16"	4"	5-7/8"	429N136
5/8"	1-1/16"	4-1/2"	6"	429N140
11/16"	1-1/16"	4-1/2"	6-3/8"	429N144
3/4"	1-1/4"	5"	7"	429N148
13/16"	1-1/4"	5"	7"	429N152
7/8"	1-7/16"	5"	7"	429N156

Size	Hex Dia.	Flute Length	Overall Length	4290N EDP No.
15/16"	1-7/16"	5"	7"	429N160
1"	1-7/16"	5"	7"	429N164
1-1/16"	1-5/8"	5"	7"	429N204
1-1/8"	1-5/8"	5"	7"	429N208
1-3/16"	1-13/16"	5"	7"	429N212
1-1/4"	1-13/16"	5"	7"	429N216
1-5/16"	2"	5"	7-7/8"	429N220